

**MFT Manufacturing Technology**

**MFT 102 Introduction to Manufacturing and Safety (3-2) 4 crs.**  
 Provides the student with an introduction to the manufacturing world and provides specific instruction to facilitate safe work practices in industrial environments. Introduces manufacturing specializations such as mechatronics, precision machining and welding. Covers fire safety, pressurized gases, electrical hazards, and safe machine usage. Students will also become acquainted with OSHA policy. Students will have the opportunity to earn the Safety Certification through Manufacturing Skill Standards Council (MSSC).

**MFT 104 Quality and Measurement (1-2) 2 crs.**  
 Provides an introduction to controlling and improving quality in a manufacturing setting. Explores ways that manufacturers use data and analysis to improve quality. Students will have the opportunity to earn the Quality and Measurement Certifications through the Manufacturing Skills Standards Council (MSSC).

**Prerequisite:** Prior or concurrent enrollment in MFT 102 with a grade of C or better.

**MFT 105 Machining Processes I (2-4) 4 crs.**  
 Covers fundamentals of machine shop theory and safe practices. Provides familiarization with tools, equipment, and practices of tool, die, and precision metal working industries. Includes introduction to mills, drill press, lathes, and surface grinders. Students are provided classroom and laboratory learning experiences. Students may earn NIMS credentials.

**MFT 108 Manufacturing Processes (2-2) 3 crs.**  
 Provides the basics of how manufacturing transforms materials into products. Students will learn about the varying types of production and will learn about the materials that are used in production and the types of processes used in manufacturing including machining, casting and assembly.

**Prerequisite:** MFT 102 with a grade of C or better.

**MFT 109 Introduction to Manufacturing Maintenance (1-2) 2 crs.**  
 Provides a basic understanding of tools and equipment used in manufacturing and knowledge of how to improve productivity through predictive and preventive maintenance.

**Prerequisite:** MFT 102 with a grade of C or better.

**MFT 119 Manufacturing Internship (1-10) 2 crs.**  
 Applies and expands manufacturing skills and knowledge in the workplace environment. Students will have an on-site supervisor who will assign duties in the workplace. Regularly scheduled face-to-face on-campus sessions will be conducted to assess the student's progress, problem areas and to review appropriateness of work involvement. Actual permissible duties and activities will be determined based upon the student's knowledge and skills. The student must complete a minimum of 100 hours at the work site.

**Prerequisite:** MFT 102, MFT 104, MFT 108 and MFT 109 with grades of C or better.

**MFT 120 Machining Processes II (2-4) 4 crs.**  
 Covers advanced machine shop theory with emphasis on safe practices and applications. Includes lathes, grinders (I.D., O.D. and surface), milling machines and tool grinders. Studies production machining, feed and speed applications and quality control techniques applied to precision machining. Introduces gage blocks, height gages, magnetic sine plate and modern indexable tooling. Students may earn NIMS credentials.

**Prerequisite:** MFT 105 with a grade of C or better.

**MFT 123 Introduction to CNC Machining (3-3) 4 crs.**  
 Introduces setup and operation of CNC machining and turning centers. Teaches CNC machine tool controls through laboratory experiences and the manufacture of pre-programmed parts including part holding techniques, alignment, process planning, tooling for CNC machine tools, and inspection of machined products. Students may earn NIMS credentials.

**Prerequisite:** Prior or concurrent enrollment in MFT 120 with a grade of C or better.

**MFT 125 CNC Lathe Operation and Programming (2-4) 4 crs.**  
 Covers the principles and operation of CNC (Computer Numerical Control) machine tools with an emphasis on the set up and operation of lathes. Includes safety, turning, grooving, drilling, boring, threading, cutting tools, and introduction to CNC programming on common industry controls. Students may earn the NIMS credentials.

**Prerequisite:** MFT 123 with a grade of C or better.

**MFT 128 CNC Mill Operation and Programming (2-4) 4 crs.**  
 Covers the principles and operation of CNC (Computer Numerical Control) machine tools with an emphasis on the set up and operation of vertical and horizontal mills. Includes safety, turning, drilling, boring, threading, cutting tools, to CNC mill programming, practices and setups on common industry controls. Students may earn NIMS credentials.

**Prerequisite:** MFT 123 with a grade of C or better.

**MFT 132 Dimensional Metrology (3-1) 3 crs.**  
 Develops dimensional measurement ability for skilled workers, inspectors, technicians, and for personnel entering a technical occupation. Measuring equipment and instruments used include: scales, micrometers, calipers, gage blocks, indicators and production gages. Basic statistics, probability, and acceptance sampling are also covered.

**MFT 134 Print Reading for Industry (3-1) 3 crs.**  
 Provides students in the machine trades the basic skills required for visualizing and interpreting industrial prints. Emphasizes orthographic projection techniques of top, front, side, and section views, tolerancing, geometric dimensioning and the impact of computer drafting as related to the machine trades.

**MFT 140 Quality Assurance (1-4) 3 crs.**  
 Provides the student with the knowledge necessary for different types of part inspections. Utilizes the Coordinate Measuring Machine (CMM), surface plate, height gages, optical comparator and other quality inspection equipment to set up and lay out parts for the final inspection process. Compares all measurements and layouts to precision part blueprints.

**Prerequisite:** MFT 132 with a grade of C or better.

**MFT 210 Computer Integrated Manufacturing (2-4) 4 crs.**  
 Provides students with a thorough understanding of the integration of computers used in the industry, and of Computer Aided Drafting (CAD) software used in precision machining. Teaches how to create, modify, manipulate and import geometry. Students will create a Computer Aided Drafting (CAD) drawing of a part for precision machining.

**MFT 220 Computer Aided Manufacturing (2-4) 4 crs.**  
 Provides students with knowledge of different types of programming processes using the aid of Computer Aided Manufacturing (CAM) software combined with Computer Aided Drafting (CAD) software used in precision machining. Students will perform tooling selection, simulate Computer Numerical Control (CNC) machining toolpaths, and generate CNC code to machine an actual part.

**Prerequisite:** MFT 210 with a grade of C or better.

**MFT 265 Properties of Materials (1-2) 2 crs.**

Introduces the basic concepts of materials including composition, properties and usage in manufacturing processes. Provides an overview of the properties of materials as modified by heat treatment, welding and machining processes with an emphasis on metals.

**Prerequisite:** MFT 105 or WLD 110 with a grade of C or better.